## Revision History

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<td>0.1</td>
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<td>First release</td>
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<td>04-19-13</td>
<td>1. Update I2C interface description</td>
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<td>2. Update Pin information</td>
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<td>3. Add self-start description</td>
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<td>4. Add External Antenna description</td>
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<tr>
<td>Written by</td>
<td>Happy wen</td>
<td>05-08-13</td>
</tr>
<tr>
<td>Checked by</td>
<td>Sam Law, Matthieu</td>
<td>05-08-13</td>
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<td>Approval by</td>
<td>Frank Tang, Calvin Yau</td>
<td>05-08-13</td>
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1 Introduction

A2235-H is an antenna module with SiRF Star IV ROM based chip and an on-board patch antenna (15mm x 15mm x 4mm). It is cost down version of A2035-H with reduced size and stacked up antenna architecture. RF switch was implemented (but NOT on engineering samples) so as to support external active antenna for performance enhancement if required. In order to have an easier migration for existing customers using A2035-H, we decided to keep same pin assignment as that of A2035-H. Additional pins for supporting external antenna won’t affect this drop-in replacement property. Since there is an RF feed point underneath the module, special PCB design is required on user’s application. Receiver part of A2235-H is fully identical to A2200-A with latest CSR Premier ROM 9333 and enabling I2C host port, Host Port I2C_CLK (Pin 14) was added for this new function.

The A2235-H is a module designed for a 3.3V environment.

1.1 Feature Overview

The A2235-H is a new module with the following outstanding features.

- Fast, responsive location experience
  - High-sensitive navigation engine with tracking down to -163dBm
  - 48 track verification channels
  - SBAS (WAAS, EGNOS, MSAS, GAGAN)
- Breakthrough micro power technology
  - Requires only 50 – 500µA to maintain hot start capability
- Active jammer remover
  - Removes in-band jammers up to 80dB/Hz
  - Tracks up to eight CW (continuous wave) jammers
- Size: 17.8mm (L) x 16.5mm (W) x 6.7mm (H)
- Operating voltage: 3V3
- No internal EEPROM but support external EEPROM through I2C interface
- Extremely low power consumption by using DC/DC converter
- No back-up battery required
- MEMS supports
- TCXO is used for providing stable 16.369MHz system clock
- CSR Premier ROM 9333 is used which is equivalent to Release 2.2 (i.e. F/W 4.1.2)
- Support external active antenna
- Build-in LNA with close to 20dB gain
1.2 Characteristics Overview
The module’s most important characteristics are:

- Operable at 3.3V / 31mA (TBC) @ 1fix per second
- UART interface at CMOS level
- Small form factor of 17.78 x 16.51 mm² (0.7” x 0.65”)
- Supported temperature range: -40°C to +85°C
- Single-sided SMT component, for reflow soldering
- RoHS compliant, lead-free
- Tape & reel packaging
- Excellent antenna support
  - On-module patch antenna
  - Antenna input for direct connection of external active antenna
  - RF switch to select between antennas

The antenna receiver module is available as an off-the-shelf component, 100% tested and shipped in tape-and-reel packaging.

1.3 RoHS and Lead-Free Information
Maestro’s products marked with the lead-free symbol either on the module or the packaging comply with the "Directive 2002/95/EC of the European Parliament and the Council on the Restriction of Use of certain Hazardous Substances in Electrical and Electronic Equipment" (RoHS).

All Maestro GPS receiver modules, GPS antenna receiver module and telematics units are RoHS compliant.
1.4 Label
The A2235-H label (size: 12.0x 4.0 mm²) contains the following information:

![Label Diagram]

Figure 1: A2235-H label

The label is placed on the side of the GPS antenna. The data matrix code holds the product type, part number, software release, hardware release, factory code, year & week of assembly and a 6-digit serial number. Due to limited space on module label, only product type, year & week of assembly and 6-digit serial number will be printed on it.

<table>
<thead>
<tr>
<th>Representing</th>
<th>Factory location</th>
<th>Product Number</th>
<th>Part Number</th>
<th>Software Release</th>
<th>Hardware Release</th>
<th>Assembly Year/Week</th>
<th>Serial Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of digits (16)</td>
<td>XX</td>
<td>XXXXXXXX</td>
<td>XXX</td>
<td>XX</td>
<td>XX</td>
<td>XXXX</td>
<td>XXXXXXXX</td>
</tr>
<tr>
<td>Example</td>
<td>TF</td>
<td>A2235H</td>
<td>9333</td>
<td>01</td>
<td>01</td>
<td>1211</td>
<td>000005</td>
</tr>
<tr>
<td>Meaning</td>
<td>TF</td>
<td>Given</td>
<td>Given</td>
<td>Given</td>
<td>Given</td>
<td>Year=12 Week=11</td>
<td>Increment from 000001 up to 999999</td>
</tr>
</tbody>
</table>

Example of MID#: TFA2235H933301011211000005
1.5 Characteristics
The module is characterized by the following parameters.

1.5.1 GPS Characteristics

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channels</td>
<td>48, parallel tracking</td>
</tr>
<tr>
<td>Correlators</td>
<td>~400,000</td>
</tr>
<tr>
<td>Frequency</td>
<td>L1 (= 1,575 MHz)</td>
</tr>
<tr>
<td>Tracking Sensitivity</td>
<td></td>
</tr>
<tr>
<td>On-module antenna</td>
<td>-163 dBm</td>
</tr>
<tr>
<td>Horizontal Position Accuracy</td>
<td>Stand alone</td>
</tr>
<tr>
<td></td>
<td>&lt; 2.5 m CEP (SA off)</td>
</tr>
<tr>
<td>Time To First Fix – TTFF</td>
<td>Obscuration recovery (1)</td>
</tr>
<tr>
<td></td>
<td>0.1 s</td>
</tr>
<tr>
<td>(theoretical minimum values;</td>
<td>Hot start (2)</td>
</tr>
<tr>
<td>values in real world may differ)</td>
<td>&lt; 1 s</td>
</tr>
<tr>
<td></td>
<td>Warm (3)</td>
</tr>
<tr>
<td></td>
<td>&lt; 35 s</td>
</tr>
<tr>
<td></td>
<td>Cold (4)</td>
</tr>
<tr>
<td></td>
<td>&lt; 38 s</td>
</tr>
</tbody>
</table>

Table 1: A2235-H GPS characteristics

(1) The calibrated clock of the receiver has not stopped, thus it knows precise time (to the µs level).
(2) The receiver has estimates of time/date/position and valid almanac and ephemeris data.
(3) The receiver has estimates of time/date/position and recent almanac.
(4) The receiver has no estimate of time/date/position, and no recent almanac.

Note: Performance (sensitivity and TTFF) might slightly decrease below -30°C.

1.5.2 Mechanical Characteristics

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Length</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>A2235-H</td>
<td>17.78±0.20 mm, 0.7±0.008”</td>
<td>16.51±0.20 mm, 0.65±0.008”</td>
<td>7.11 mm, 0.28”(Max)</td>
</tr>
<tr>
<td>Weight</td>
<td>4.0 g, 0.14 oz</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Table 2: A2235-H dimensions and weight

1.6 Handling Precautions
The GPS receiver module A2235-H is sensitive to electrostatic discharge (ESD).
Please handle with appropriate care.
2 Ordering Information

2.1 GPS Receiver A20235-H

The order number is built as follows:

- A2235-Hxxxx

A2235-H is the model name. The “xxxx” refers to the current part number on the module.

2.2 Packing

The A2235-H GPS modules come in a tape and reel package suitable for pick and place machines.

Figure 2: A2235-H tape specifications (1)
Figure 3: A2235-H tape specifications (2)

Figure 4: A2235-H tape specifications (3)
One complete reel holds 500 (TBC) A2235-H modules.

There are 2 kinds of packaging for shipment (TBC):

A: One box holds 1 reel
   Reel diameter: 38 cm
   Outer Box dimensions: 38.8 (W) x 38.8 (L) x 5.7 (H) cm
   Gross weight: 5.06 Kg
   Net weight: 4.13 Kg

B: One box holds 2 reels
   Reel diameter: 38 cm
   Outer box dimensions: 38 (W) x 38 (L) x 12.3 (H) cm
   Gross weight: 10.03 Kg
   Net weight: 8.26 Kg
2.3 Additional Equipment

| EVA2235-H | Evaluation Kit (including one module A2235-H) |

Table 3: Additional equipment

A detailed description of the EVA2235-H Evaluation Kit can be found in the appropriate manual.
3 Quick Start

In order to allow an easy and quick start with the A2235-H module, this chapter provides a short overview on the important steps to be taken to receive NMEA messages with position information on a serial port (UART).

**NOTE 1:** The A2235-H needs an external pull-up resistor to be configured for UART operation. Please consider the pull-up resistor in your design or pull the GPIO up right after reset by other means.

**NOTE 2:** The ON_OFF input of the A2235-H needs to be connected to a push-pull output of a microprocessor. For a wake-up, including the initial one after power on, a LOW-HIGH transmission is mandatory.

**NOTE 3:** It is recommended to connect the nRST pin of the A2235-H to an open collector / open drain output of a microprocessor!

**NOTE 4:** The A2235-H needs two external pull-up resistors to be configured for the Baud rate 4800. Please consider the pull-up resistor in your design.

3.1 Minimum Configuration

The following picture shows the minimum configuration for NMEA or binary outputs received and commands sent via an RS232 interface based on the GPS module A2235-H.

![Diagram](image.png)

*Figure 5: Minimum configuration A2235-H*
**NOTE:** It is recommended to supply Vcc continuously! Use SiRFaware™ or other low power modes to reduce power consumption of the module while no position information is required.

- External antenna input impedance is 50 Ω. Match as close as possible.
- Maximum allowed external antenna current is 50 mA. Consider a current limiter.

For completeness the following picture shows the use of an RS232 level shifter.

![RS232 Level Shifter Diagram](image)

**Figure 6:** RS232 level shifter for minimum configurations

**Remarks:**
- Place C1 to C5 (here: 0.1µF) close to MAX3232. For capacity values see datasheet of actual component used.
- Use 3.3V level shifter (MAX3232 or equivalent).
3.2 Antenna
Although the A2235-H offers an on-module antenna, an additional external active antenna can be used. Switching between both antennas is done via pin 12 (see also “5.2 Description A2235-H Signals”). It is recommended to use an active GPS antenna with supply voltage of 3 to 5 VDC and a current draw of 50 mA maximum. The quality of the GPS antenna chosen is of great importance to the overall sensitivity of the GPS system. An active antenna should have a gain ≥ 20 dB and a noise figure ≤ 1.5 dB, which applies to more than 95% of the active antennas available in the market.

3.3 Serial Port Settings
The default configuration within the custom-specific GPS firmware is:

- Serial 0 (NMEA) 4800 baud, 8 data bits, no parity, 1 stop bit, no flow control

3.4 Improved TTFF
In order to improve the TTFF (Time To First Fix), it is recommended to keep Vcc supplied at all times. This will allow taking advantage of sophisticated low power mode features of the SiRFstarIV ROM chip set.

3.5 Self-start configuration
In order to minimize the GPIO required for operating A2235-H, WAKEUP (pin 4) and ON_OFF (pin 19) can be tied together for entering the self-start mode such that no ON_OFF pulse requires. Figure 7 shows the recommended connection for self-start configuration with UART host port enabled.

![Figure 7: Self-start configuration A2235-H](image-url)
For self-start mode, full power operation will be activated once Vcc applied. No power saving mode (PTF/MPM/Hibernation) will be supported. While using external EEPROM or SPI Flash power supervision chip (Maxim, MAX809SEUR+T) is mandatory in order to prevent any memory corruption if the Vcc removes abruptly.

3.6 Configure the baud rate

Baud rate and protocol selection can be set upon start up through GPIO configuration. A2235-H can be configured to output NMEA at standard baud rates, if the A2235-H is using the UART host interface.

Table 4 lists the settings for GPIO 0 and GPIO 1 to configure the baud rate at start-up. After start-up, the GPIOs can be used for other purposes.

<table>
<thead>
<tr>
<th>GPIO 0 (I2C_DIO)</th>
<th>GPIO 1(I2C_CLK)</th>
<th>Protocol</th>
<th>Baud Rate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pull high</td>
<td>Pull high</td>
<td>NMEA</td>
<td>4800</td>
</tr>
<tr>
<td>Pull high</td>
<td>Pull low</td>
<td>NMEA</td>
<td>9600</td>
</tr>
<tr>
<td>Pull low</td>
<td>Pull high</td>
<td>NMEA</td>
<td>38400</td>
</tr>
<tr>
<td>Pull low</td>
<td>Pull low</td>
<td>OSP</td>
<td>115200</td>
</tr>
</tbody>
</table>

**Remark:** Pull high/low =2.2K

Table 4: GPIO 0 and GPIO 1 Settings

**Note:** This feature is not available if any MEMS or non-volatile memory devices are attached to the auxiliary serial bus. The internal software default baud rate is NMEA 4800 when an EEPROM is connected.
4 Mechanical Outline

4.1 Details Component Side A2235-H

Figure 8: Mechanical outline component side A2235-H

All dimensions in [mm] / [(inches)]
4.2 Details Solder Side A2235-H

Solder pad size (outer pads): 1.0 x 0.8
Solder pad size (inner pads): 1.27 x 1.27
All dimensions in [mm]

Figure 9: Mechanical outline solder side A2235-H
5 Pin-out Information

5.1 Layout A2235-H

Figure 10: Pin-out information (top view) A2235-H
## 5.2 Description A2235-H Signals

<table>
<thead>
<tr>
<th>Pin</th>
<th>Symbol</th>
<th>Function</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>nRST</td>
<td>Input</td>
<td>Reset input, active low</td>
</tr>
<tr>
<td>2</td>
<td>GPIO3</td>
<td>None</td>
<td>Leave open</td>
</tr>
<tr>
<td>3</td>
<td>VCC3V3</td>
<td>Power Supply</td>
<td>3.0 – 3.6 V DC</td>
</tr>
</tbody>
</table>
| 4   | WAKEUP | Output   | - Status of digital section, Push-Pull output  
  Low = OFF, KA (Keep Alive)-only, Hibernate, or Standby mode  
  High = ON, operational mode  
  - Connect it to ON_OFF pin for self-start mode |
| 5   | Vout   | Voltage Output | Permanent 1.8V voltage output for up to 20mA current max. |
| 6   | GND    | Power Supply | Ground (power supply) |
| 7   | GPIO6  | Input    | Configuration pin for communication mode. 10K to 1.8V for UART mode; leave open for SPI & host port I2C modes.  
  SPI clock pin when module works in SPI mode |
| 8   | CTS    | Input    | Configuration pin for communication mode. 10K to GND for host port I2C mode; leave open for SPI & UART modes.  
  SPI chip select pin when module works in SPI mode |
| 9   | GPIO7  | Input    | Configuration pin for communication mode. 10K to GND for host port I2C mode; leave open for SPI & UART modes.  
  SPI chip select pin when module works in SPI mode |
| 10  | GND    | Power Supply | Ground (power supply) |
| 11  | ANT_EXT| Antenna Input | Antenna signal / Z=50 Ohm (external active antenna input) |
| 12  | VANT   | Power supply | Power supply antenna – provide according voltage (up to 5.0 VDC) - VANT feeds Pin 8 ANT_EXT |
| 13  | ANT_SW | Input    | Antenna switch (LOW or open = internal antenna, HIGH = external antenna) |
| 14  | GPIO2  | None     | Leave open |
| 15  | GPIO4  | Input    | External interrupt input pin – reserved for future use, leave open |
| 16  | TM_GPIO5 | Output | Time Mark – 1PPS signal |
| 17  | GPIO 1 | Input / Output | Configuration pin for baud rate 2.2K to 1.8V for the baud rate 4800 bps (see also “Configure the baud rate”).  
  I2C clock output to MEMS interface |
| 18  | GPIO 0 | Input / Output | Configuration pin for baud rate 2.2K to 1.8V for the baud rate 4800 bps (see also “Configure the baud rate”).  
  I2C I/O to MEMS interface |
| 19  | ON_OFF | Input    | Connect to push-pull output! This is mandatory!  
  - Set to LOW by default  
  - Toggle to HIGH and back to LOW  
  > for first start-up after power on  
  > to request a fix in SiRFaware™ or PTF mode  
  > to go into or wake up out of hibernate mode  
  - Connect it to WAKEUP pin for self-start mode |
<table>
<thead>
<tr>
<th>Pin</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>ExtInt (GPIO8)</td>
</tr>
<tr>
<td></td>
<td>Input</td>
</tr>
<tr>
<td></td>
<td>Interrupt input for MEMS interface (If ExtInt is not going to be used, it is recommended that this pin be tied directly to ground. Otherwise, a 100K pull-down resistor to ground should be connected to the ExtInt pin.)</td>
</tr>
<tr>
<td>21</td>
<td>TX0 / (SPI DO)</td>
</tr>
<tr>
<td></td>
<td>Output</td>
</tr>
<tr>
<td></td>
<td>Serial output 0.NMEA out if configured for UART; SPI data out pin when module works in SPI mode.</td>
</tr>
<tr>
<td>22</td>
<td>RX0 / (SPI DI) / (Host Port I2C_DIO)</td>
</tr>
<tr>
<td></td>
<td>Input</td>
</tr>
<tr>
<td></td>
<td>Serial input 0.NMEA in if configured for UART; SPI data in pin when module works in SPI mode; Host port I2C data I/O pin when module works in host port I2C mode.</td>
</tr>
</tbody>
</table>

Table 5: Pin description A2235-H
6 Electrical Characteristics

6.1 Operating Conditions

<table>
<thead>
<tr>
<th>Pin</th>
<th>Description</th>
<th>Min</th>
<th>Typical</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>Vcc</td>
<td>3.0V</td>
<td>3.3V</td>
<td>3.6V</td>
</tr>
<tr>
<td></td>
<td>Full power mode (Searching) Peak Current (1)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Full power mode (Searching) Average Current (2)</td>
<td></td>
<td>56mA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Full power mode (Tracking) Average Current (3)</td>
<td></td>
<td>31mA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TricklePower™ Mode</td>
<td></td>
<td>14mA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Push-to-Fix Mode</td>
<td></td>
<td>46.4μA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Micro Power Mode (SiRFaware™)</td>
<td></td>
<td>45μA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hibernate Status</td>
<td></td>
<td>27μA</td>
<td></td>
</tr>
</tbody>
</table>

Table 6: A2235-H electrical characteristics

(1) Peak searching current is characterized by millisecond bursts above average searching current
(2) Average searching current is typically only the first two seconds of TTFF
(3) Tracking current typically includes tracking and the post searching portion of TTFF

*Remark: Test data based on ES sample.

6.2 Absolute Maximum Ratings

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vcc</td>
<td>Power supply</td>
<td>-0.3</td>
<td>+4.6</td>
<td>V</td>
</tr>
<tr>
<td>Vin</td>
<td>Voltage to I/O pin</td>
<td>-0.3</td>
<td>+3.6</td>
<td>V</td>
</tr>
<tr>
<td>Iov</td>
<td>Input current on any pin</td>
<td>-10</td>
<td>10</td>
<td>mA</td>
</tr>
<tr>
<td>Itdv</td>
<td>Absolute sum of all input currents during overload condition</td>
<td>200</td>
<td>mA</td>
<td></td>
</tr>
<tr>
<td>Tst</td>
<td>Storage temperature</td>
<td>-40</td>
<td>85</td>
<td>°C</td>
</tr>
</tbody>
</table>

Table 7: Absolute maximum ratings

Stresses beyond those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. This is a stress rating only. Functional operation of the device at these or any other conditions beyond those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.
### 6.3 DC Electrical Characteristics

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>TX0, WAKEUP</td>
<td>Voh @ 4mA</td>
<td>2.6</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Vol @ 4mA</td>
<td>0.45</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td>RX0</td>
<td>Vih</td>
<td>2.0</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Vil</td>
<td>0.8</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td>nRST</td>
<td>For safe reset</td>
<td>0.2</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td>ON_OFF</td>
<td>Vih</td>
<td>1.35</td>
<td>Vcc</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>Vil</td>
<td>-0.3</td>
<td>0.45</td>
<td>V</td>
</tr>
</tbody>
</table>

Table 8: DC electrical characteristics
7 Mounting

This chapter describes the suggested mounting process for the A2235-H GPS receiver modules. In a RoHS compliant product with a RoHS compliant process it is recommended to use chemical tin as the counter-part to the module’s pins. This will guarantee highest resistance against shocks.

7.1 Proposed Footprint for Soldering

The following proposal of a footprint for soldering is assuming a stencil thickness of 150µm. × marks the center of the through holes.

![Footprint Diagram]

Figure 11: Proposal of Soldering footprint

Please note that copper and solder paste footprints are identical. The final footprint has to be evaluated and qualified by the manufacturer according to the specific process.

7.2 PCB Design Guide

1. Drill a through hole with diameter greater than or equal to 3mm in the application PCB which is underneath the RF feed-point to alleviate the interference from RF signal to other part of circuitries. Besides, ground vias (says, 8) should be placed surrounding the through hole for further shielding purpose.
2. If proposal 1 is not allowed. Placed a round Copper keep out region (diameter \( \geq 3\text{mm} \)) on the application PCB underneath the RF feed-point to alleviate the interference from RF signal to other part of circuitries. Besides, ground vias (says, 8) should be placed surrounding the through hole for further shielding purpose.
7.3 Recommended Profile for Reflow Soldering

Typical values for reflow soldering of the module in convection or IR/convection ovens are as follows (according to IPC/JEDEC J-STD-020D):

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Peak temperature (RoHS compliant process)</td>
<td>245°C</td>
</tr>
<tr>
<td>Average ramp up rate to peak (217°C to Peak)</td>
<td>3°C / second max.</td>
</tr>
<tr>
<td>Preheat temperature</td>
<td>min=150°C; max=200°C</td>
</tr>
<tr>
<td>Ramp up time from min. to max. preheat temperature</td>
<td>60 … 120 seconds</td>
</tr>
<tr>
<td>Temperature maintained above 217°C</td>
<td>60 … 150 seconds</td>
</tr>
<tr>
<td>Time within 5°C of actual peak temperature</td>
<td>30 seconds</td>
</tr>
<tr>
<td>Ramp down rate</td>
<td>6°C / second max.</td>
</tr>
<tr>
<td>Time 25°C to peak temperature</td>
<td>8 minutes max.</td>
</tr>
</tbody>
</table>

Table 9: Reflow soldering profile A2235-H

As results of soldering may vary among different soldering systems and types of solder and depend on additional factors like density and types of components on board, the values above should be considered as a starting point for further optimization.
8 Use of External Antenna

8.1 Connection of RF Signal

The ANT_EXT pin is used to connect the receiver with the GPS antenna. The design of the antenna connection has to be strictly done according to RF design rules. A 50 Ω PCB strip line is required. The following drawings shall explain the guidelines. A major rule is to keep the strip line as short as possible. Additionally, Strip line needs a good reference ground.

![Diagram showing connection of RF Signal](image)

Figure 14: Antenna connector strip line A2235-H

In order to achieve the impedance of 50 Ω, the width of the strip line needs to be calculated. It depends on the thickness or height of the PCB layer (both parameters are shown in following drawing). For the calculation, it is assumed that the PCB material is FR4.

![Diagram showing strip line parameters](image)

Figure 15: Strip line parameters A2235-H

In this case, the width should be about 1.8 times the height of the PCB:

\[ W = 1.8 \times H \]

In the example, one would get a width of \( W = 1.8 \times 0.8 \text{ mm} = 1.44 \text{ mm} \).
8.2 External Antenna
8.2.1 Recommended Parameters
General GPS active antenna specification:

Limitations:

- Supply voltage according to voltage fed into VANT pin (5 V max.)
- Supply current 50 mA (max.)

Recommendations:

- Gain ≥ 20 dB (should not exceed 35 dB)
- Noise figure ≤ 1.5 dB

The recommendations apply to the majority of active antennas that can be found in the market. The quality and suitability of the GPS antenna chosen is of great importance to the overall sensitivity of the GPS system.

The system design needs to reflect the supply voltage of the antenna. If the supply voltage is equal to Vcc, then it could be connected to VANT. If the antenna requires a different supply voltage, the antenna bias can be provided through the VANT pin.

8.2.2 Hints
Unused antenna inputs should be terminated with 50 Ω ± 20%. Do not feed the antenna supply voltage into terminated antenna inputs.
9 Quality and Reliability

9.1 Environmental Conditions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating temperature</td>
<td>-40°C … +85°C</td>
</tr>
<tr>
<td>Operating humidity</td>
<td>Max. 85% r. H., non-condensing, at 85°C</td>
</tr>
<tr>
<td>MSL JEDEC (Moisture Sensitivity Level)</td>
<td>3</td>
</tr>
<tr>
<td>Storage</td>
<td>6 months in original package</td>
</tr>
</tbody>
</table>

Table 10: Environmental conditions

9.2 Product Qualification

Prior to product qualification the GPS receiver is preconditioned according to EIA/JEDEC standard JESD22-A113-B / Level 3.

Basic qualification tests:

- MSL Classification according to J-STD-020C (MSL3 @ 245°C) (Refer to report: SZRL2011110048)
- MSL Rework Compatibility according to J-STD-020C (Refer to report: SZRL2011110048)
- Temperature Cycling −40°C … +85°C
- Temperature Humidity Bias 70°C / 85% RH
- Low / High Temperature Operating −40°C / +85°C
- High Temperature Operating Life +85°C
- Vibration Variable Frequency
- Mechanical Shock

Please contact Maestro for detailed information.

9.3 Production Test

Each module is electrically tested prior to packing and shipping to ensure state of the art GPS receiver performance and accuracy.
10 Applications and Hints

10.1 Initial Module Start
After initially applying power to the module, it is necessary to start the internal firmware by toggling the ON_OFF pin. Toggling is done by pulling the signal to HIGH for about 200ms. This first toggling can be done after a LOW – HIGH transmission was detected at the WAKEUP pin or by simply waiting for 1s after power-up. In UART mode, output messages should immediately be displayed. If no messages then a new toggling should be applied.

10.2 Proper Shutdown and Power-On-Reset (POR)
The A2235-H modules require an orderly shutdown process to properly stop internal operation and complete any writes of critical data to BBRAM or EEPROM data area. Abrupt removal or drop of main power while the system is running has risks ranging from minor impact on TTFF to fatal, permanent corruption of EEPROM code area on the module (Please refer to “Power ONOFF Sequences and Power -On-Reset (POR) on A2100-AB Application Notes”).

A controlled and orderly shutdown while the A2235-H is running in full power mode can be initiated by

- A 200ms pulse on the ON_OFF pin,
- According messages either in NMEA or OSP mode.

The shutdown is completed after maximum 1s. Therefore the module should be supplied with voltage for that time after the shutdown sequence was initiated.

10.3 SiRFaware™ Support
SiRFaware™ is a low-power operating mode that seeks to maintain low uncertainty in position, time, and frequency, and to maintain valid current Ephemeris using either data collected from satellites in view or Extended Ephemeris methods.

The SiRFaware™ mode is entered using the One Socket Protocol, an extension of the SiRF Binary Protocol. Please refer to the appropriate manual. In order to request a fix and to exit SiRFaware™ it is necessary to toggle the ON_OFF pin. Toggling is done by pulling the signal to HIGH for about 200ms.

10.4 Push-to-Fix Mode
Push-to-Fix mode is designed for the application that requires infrequent position reporting. The receiver generally stays in a low-power mode, up to 2 hours, but wakes up periodically to refresh position, time, ephemeris data and RTC calibration.
The push-to-fix mode is initialized and entered using the SiRF Binary Protocol. Please refer to the appropriate manual, paying particular attention to the paragraph titled “Set TricklePower Parameters”. In order to request a fix outside the specified duty cycles, it is necessary to toggle the ON_OFF pin. Toggling is done by pulling the signal to HIGH for about 200ms.

10.5 Hibernate Mode
In order to enter Hibernate Mode it is necessary to send a shutdown command or to toggle to ON_OFF pin by pulling the signal to HIGH for about 200ms. Starting with firmware version 4.0.1 the according command is supported in NMEA and SiRF Binary mode. After a short delay the module will switch into hibernate mode. The RTC will keep on running and SRAM is backed with the typical current of 20 μA drawn from Vcc. To wake the module up again, toggling the ON_OFF pin is necessary (200ms pulse width).

10.6 Extended Ephemeris
The receiver is capable of supporting two versions of using Extended Ephemeris (EE) data. The first one is the version, where the EE data are calculated on a server, are transmitted to device incorporating the receiver, and are then loaded into the receiver. These data can be valid for up to seven days.

The second version is the internal extrapolation of available “natural” Ephemeris data. This is done automatically and no external support is required. The internally calculated EE data are valid for up to 3 days.

The receiver firmware will define which set of EE data to use or will neglect those in case “natural” data are available (need add an external EEPROM part). Both versions of EE data will help to further lower power consumption in SiRFaware™ mode.

10.7 TM_GPIO5 pin (1 pulse per second pin)
The 1PPS pin is an output pin.

In addition to precise positioning, GPS also allows for accurate timing due to the synchronized atomic clocks in the GPS satellites. While the current date and time is transmitted in NMEA sentences (UTC), an exact and accurate timing signal is provided via the 1PPS pin of the A2235-H GPS receiver.

Under good signal conditions the 1PPS signal comes between 620ns and 710ns after the full GPS system second which is accurately (around 10ns) synchronized to UTC. Therefore the 1 second clock can be derived and maintained within around 90ns under good signal conditions.

Note: The 1PPS clock accuracy directly depends on the position accuracy!
The GPS signals travel at the speed of light, therefore a position inaccuracy directly translates into 1PPS inaccuracies.

10m position deviation ≈ 33ns 1PPS deviation (typically)
100m position deviation ≈ 333ns 1PPS deviation (typically)

The NMEA messages containing absolute timing information (UTC time) are provided around 300ms after the 1PPS signal typically. This may change with the GPS receiver setup.

The 1PPS signal is provided on a “as is” basis with no accuracy specification. It’s NOT recommended to use 1PPS signal for accurate timing application. The given values are based on a 10 satellite, static GPS simulator scenario.

Figure 16: 1PPS waveform (reference)

10.8 5 Hz Navigation Update Rate
User can select 1Hz or 5Hz output rate of navigation computation and message, it supports rapid change of direction and improves accuracy on sport-related applications. 1Hz is the default Navigation Update Rate, If the user want to change to 5Hz Navigation Update Rate, Please refer to command below:

Enable 5Hz Navigation Update Rate command
- NMEA command MID103 ($PSRF103,00,6,00,0*23)
- OSP command MID136 (A0 A2 00 0E 88 00 00 04 04 00 00 00 00 00 0F 02 00 A1 B0 B3 )

Disable 5Hz and return to 1Hz Navigation Update Rate, command:
- NMEA command MID103 ($PSRF103,00,7,00,0*22)
- OSP command MID136 (A0 A2 00 0E 88 00 00 04 00 00 00 00 00 00 0F 02 00 9D B0 B3)
11 Evaluation Kit EVA2235-H

For demonstration and easy evaluation of GPS performance Maestro offers an evaluation kit (including one GPS A2235-H module). It contains a USB interface with according drivers to connect easily to a PC. The USB interface is an extension of the serial port 0, therefore sending NMEA sentences and accepting commands. At the same time it provides power to the module. Accompanied by an antenna it offers a ready-to-go set.

For the development of new software and applications the Evaluation Kit also provides NMEA messages on CMOS level via a terminal plug.

![Evaluation kit EVA2235-H](image)

Figure 17: Evaluation kit EVA2235-H

For further information please contact Maestro.
12 Related Information

12.1 Contact
This manual was created with due diligence. We hope that it will be helpful to the user to get the most out of the GPS module.

Any inputs regarding possible errors or mistakable verbalizations, and comments or proposals for further improvements to this document, made to Maestro, Hong Kong, are highly appreciated.

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12.2 Related Documents
- GPS Evaluation Kit EVA2235-H (Maestro)
- Power ONOFF Sequences and Power-On-Reset (POR) on A2100-AB (Maestro)
- SiRF_OSP_Reference_Manual (SiRF)
- SiRF_NMEA_Reference_Manual (SiRF)

12.3 Related Tools
- GPS Cockpit (Maestro)
- SiRFLive (SiRF)
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